



100TSK/100TRSK*		100TB						100TTSK**	
Sets type	Type of countersinks	Composition: Countersinks type 100 90° HSS - Ø mm						Part No.	
100TSK	100T	10,0	16,0	20,0	25,0	30,0		100TSK	
100TB**	100T	6,3	8,3	10,4	12,4	16,5	20,5 25,0	100TB	
100TRSK*	100TR	10,0	16,0	20,0	25,0	30,0		100TRSK	
100TTSK	100TT (TiN)	10,0	16,0	20,0	25,0	30,0		100TTSK	

* For stainless, **According to DIN 74, Form B fine



Size	Sets type	Counterbores type N, Ø mm (Sets type 01P: Counterbores type W)							Pilots type F/R, Ø mm							Holder	Part No.
		5,0	5,5	6,0	6,5	7,0	7,5	8,0	2,4*	2,5*	3,0*	3,2*	3,4*	3,5*	3,6*		
01	01P M3-M6	5,0	5,5	6,0	6,5	7,0	7,5	8,0	2,4*	2,5*	3,0*	3,2*	3,4*	3,5*	3,6*	01A-Ø6 mm	01P
		8,5	9,0	9,5	10,0	10,5	11,0		4,0*	4,2*	4,5*	5,0*	5,5*	6,0*	6,5*		
0	0P M4-M8	8,0	9,0	10,0	11,0	12,0	13,0	14,0	4,5*	5,0*	5,5*	6,0	6,5	6,6	7,0	0A-MT2	0P
		15,0							7,5	8,0	8,5	9,0	10,0				
1	1P M8-M14	14,0	15,0	16,0	18,0	20,0	22,0	24,0	8,0	8,5	9,0	9,5	10,0	10,5	11,0	1A-MT2	1P
									11,5	12,0	12,5	13,0	13,5	14,0	14,5		
2	2P M14-M24	24,0	26,0	28,0	30,0	32,0	33,0	34,0	13,0	14,0	15,0	16,0	17,0	18,0	19,0	2A-MT3	2P
		36,0	40,0						20,0	21,0	22,0	23,0	24,0	25,0	26,0		

* = F



Size	Sets type	Counterbores type N, Ø mm						Pilots type F/R, Ø mm According to DIN 74 form 1, 2, 3.							Holder	Part No.
		8,0	10,0	11,0	15,0	18,0	20,0	4,3*	5,3*	6,4	8,4	10,5	13,0	fine		
0	0D M4-M12	8,0	10,0	11,0	15,0	18,0	20,0	4,3*	5,3*	6,4	8,4	10,5	13,0	fine	0A - MT2	0D
								4,5	5,5	6,6	9,0	11,0	13,5	medium		
1	1D M8-M16	15,0	18,0	20,0	24,0	26,0		8,4	10,5	13,0	15,0	17,0	fine	1A - MT2	1D	
								9,0	11,0	13,5	15,5	17,5	medium			
2	2D M14-M24	24,0	26,0	30,0	33,0	36,0	40,0	15,0	17,0	19,0	21,0	23,0	25,0	fine	2A - MT3	2D
								15,5	17,5	20,0	22,0	24,0	26,0	medium		

* = F



Sets type	Content:										Part No.
	8,0	10,0	12,0	16,0	20,0	24,0	26,0	30,0	33,0	33,0	
ES, set A	8,0	10,0	12,0	16,0							ES-S8-16
ES, set B	8,0	10,0	12,0	16,0	20,0						ES-S8-20
FM, set	10,0	11,0	13,0	15,0	18,0	20,0	24,0	26,0	30,0	33,0	FM-S10-33
FMK, set	10,0	11,0	13,0	15,0	18,0	20,0	24,0	26,0	30,0	33,0	FMK-210-33
PK, set	15°	19,0	40,0		30°	19,0	40,0		45°	13,0 19,0 26,0 40,0	PK-S15-45°